



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

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646.9601
Job Sheet 181530



Part No: 646.9601

Job Qty: 2 ea

Part Name: Upper Cutter Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/31/18

Job Tracking No:

Due Date: 8/14/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV N/C IPP REV:A 12.08.13 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	8/14/18	8/14/18	0.00	0.00	Start Up Stores/Pkg-2		JUL 31 2018
110	Packaging	2 pcs	8/14/18	8/14/18	0.00	0.00	Packaging1-1		
120	Small Fab	2 pcs	8/14/18	8/14/18	0.00	0.93	Small Fab-1		DAS
130	QC	2 pcs	8/14/18	8/14/18	0.00	0.00	QC5		DAS
140	Packaging	2 pcs	8/14/18	8/14/18	0.00	0.00	Packaging3-1		AUG 6 / 2018
150	QC21-SA	2 Ea	8/14/18	8/14/18	0.00	0.00	QC21		AUG 7 / 2018

Part Op 120 - Assemble as per dwg and apply loctite 598 on all faying surfaces per note 2. A/R RTV LOCTITE
Descriptions: 598:

140 - **IDENTIFY AS PER IAW MPP-120**

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
646.9701	Cutter Sub Assembly	2 Ea (1 ea)	90-Start up Operation	*5087916
646.9811	Upper Deflector	2 Ea (1 ea)	90-Start up Operation	5027577
MS21042L08	Nut	6 Ea (3 ea)	90-Start up Operation	5047234
MS27039-08-19	Screw	6 Ea (3 ea)	90-Start up Operation	5047235
NAS1149FN832P	Washer	12 Ea (6 ea)	90-Start up Operation	PM138336-9

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	646.9701	2	0	0
	646.9811	2	10	0
	MS21042L08	6	1,286	0
	MS27039-08-19	6	760	0
	NAS1149FN832P	12	840	0

Part Specifications

Specifications could not be found.



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Container No: S097908



Part: 646.9601

Job No: 181530

Serial No/Batch: S097908

Revision:

Inspector:

Exp Date:

Instructions:

Date: 07/31/18